

# **Application Note**

# Winding Resistance Measurement of Electrical Motors/Generators

## Preparation for motor winding resistance test

Prior to performing a motor winding resistance test, please make sure:

- the test object has been disconnected or separated from its circuit in accordance to the local safety regulations and is properly grounded to protective earth,
- the RMO-M instrument is properly grounded. To do so, connect the grounding screw on the back of the RMO-M chassis to PE using a grounding cable,
- one end of a measured winding is properly grounded.

The winding contact must be clean. The terminal lugs should be cleaned with emery cloth to make sure all contaminants like paint, varnish or oxide coating is removed.

#### Measurement method

Motor winding resistance test uses the "Four-wire" (Kelvin) measurement method. It provides the best possible measurement results, since it ensures that the resistance of the connecting current cables is not included in the measurement.

The test current is passed through the windings using the high current cables. The voltage drop across the windings is measured using the sensing cables.

Placing of the cables is very important. The current cables should always be placed outside of the sensing cables. That way, resistance of both cables and clamps is almost completely excluded from the resistance measurement (Figure 1).

The resistance is calculated using Ohm's law and it equals voltage drop divided by the test current:

$$R = \frac{U}{I}$$

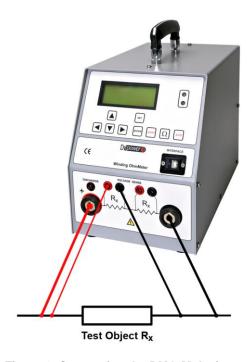


Figure 1: Connecting the RMO-M device to the test object

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#### Motor winding resistance test

The value of a test current should be selected according to the nominal winding current. Information about nominal winding current could be found on the nameplate of the test object. Test current should not exceed 10% of the nominal winding current. Because of cables heating, higher values of a test current will significantly increase the winding resistance.

 Winding resistance of three phase AC motors is measured between their terminals (all three combinations).

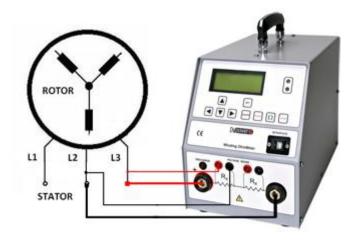


Figure 2: Measuring the stator winding resistance of AC motor



Figure 3: Connection for measuring the stator winding resistance of asynchronous motor

• Winding resistance of slip-ring rotor is measured directly on the slip rings (non-linear transition resistance of brushes is not included in the measured winding resistance).

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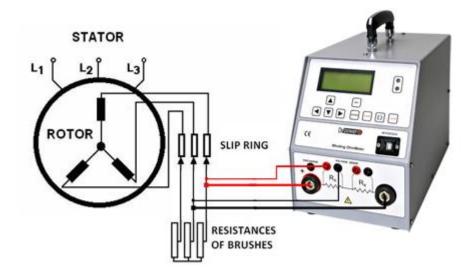


Figure 4: Measuring the winding resistance of slip-ring rotor



Figure 5: Example of the Results menu of RMO-M showing the test results

## Discharging motor after winding resistance test

Be aware of a possibility the energy still remains in a magnetic circuit. After the measurement has been completed the RMO-M device will start the current discharging process automatically. During the current discharging the "DISCHARGING" message is shown on the device display.



Figure 6: The Discharging message

The leads should never be removed during the testing process. The operator should always wait for a discharging signal and a buzzer sound signal to end. That is an indication the tested motor has been properly discharged.

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The current injection and energy discharging process are fully automatically regulated. The safe discharging circuit, equipped with an indicator, rapidly dissipates the stored magnetic energy after the test completion.



#### **CAUTION!**

The test leads should not be disconnected before the "Discharging" message disappears from the display and the discharging LED is off.

After all the tests have been completed, the test leads are disconnected in the following order: the test leads are removed first from the test object, then from the instrument. The mains voltage supply cable is removed first from the supply source, and then from the instrument. Finally, the ground (PE) cable is removed from the instrument.

#### RMO50M and RMO100M

DV Power Winding Ohmmeters RMO50M and RMO100M are designed for measuring resistances of inductive test objects used in the electric power and other industries.

The RMO50M test current is within the range of 5mA-50A DC. Measuring range spans from 0,1  $\mu\Omega$  to 1000  $\Omega$ .

The Winding Ohmmeter RMO100M has the ability of testing with higher values of the test current. The test current of RMO100M is within the range of 5mA-100A DC and measuring range is between 1  $\mu\Omega$  to 1000  $\Omega$ .

The maximum input at the voltage sense channel is 5 V for all test current values. Having this in mind, an operator should select the test current in such a way that for the expected resistance this voltage value would not be exceeded. For example, if anticipated measuring resistance will be around100 m $\Omega$ , the value of the test current should be below 50 A because:

 $U = I \cdot R$ 

 $5 V = 50 A \cdot 100 mΩ$ .

Otherwise, the error message "Change Current" is displayed on the device. It indicates the test voltage is too high. In this case the test current should be reduced and the test repeated.

This message is also displayed if during inductivity of the test object is too high. Again, the test current should be reduced and the test repeated.

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